

## TECHNICAL DATA SHEETS

### PERMOGLAZE HAMMER FINISH

<b>DESCRIPTION</b>	Permoglaze Hammer Finish is an economical hammer finish coating designed for protection and decorative purposes on properly prepared steelwork.	
<b>CHARACTERISTICS</b>	<ul style="list-style-type: none"> <li>• Tough, flexible, washable film</li> <li>• Good colour retention</li> <li>• Very high durability</li> <li>• Easy to apply</li> <li>• Smooth gloss surface prohibiting dirt retention</li> <li>• Excellent flow properties</li> </ul>	
<b>COMPOSITION</b>	Based on styrenated alkyd, aluminium and lightfast pigments	
<b>SURFACE PREPARATION</b>	<ul style="list-style-type: none"> <li>• Surfaces must be dry and moisture content of surface should not be more than 10 % when measured with a moisture meter.</li> <li>• Surfaces should be free from all loose rust, scale, grease, oil and dirt.</li> <li>• <b>Permoglaze Hammer Finish</b> is not suitable for external application if the substrate has not been primed.</li> </ul>	
<b>APPLICATION</b>	Method	<ul style="list-style-type: none"> <li>• Brush or spray (spray application is preferred to produce the desired hammer finish effect).</li> <li>• Consistency in the type of hammer finish will depend on thickness of application as well as operator skill.</li> </ul>
	Thinning	Permoglaze Lacquer thinner
	Cleaning	Wash all equipment thoroughly with Permoglaze Lacquer Thinner immediately after use.
<b>PRODUCT INFORMATION</b>	Finish	Gloss
	Shades	White, pastel & metallic
	Spreading Rate	± 10m <sup>2</sup> /litre/coat depending on surface, ambient conditions, colour, dilution and application method
<b>PRECAUTIONS</b>	The air temperature must not be below 10°C and not higher than 35°C. Humidity must not be below 10% and not higher than 85%.	
<b>PACKAGING</b>	Available in 1,5 & 20 litres	
<b>STORAGE</b>	Keep in a cool, dry place and away from heat sources.	

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#### SAFETY, HEALTH & ENVIRONMENT INFORMATION

- Highly inflammable.
- Keep away from heat, sparks and open flames.
- Handle with care
- Ensure good ventilation during application.
- In case of insufficient ventilation during painting, wear suitable respiratory equipment.
- Avoid contact with skin and eyes.
- If contact with skin occurs, wash well with soap and water
- In case of contact with eyes, rinse immediately with plenty of clean water and seek medical attention.
- Keep out of reach of children.
- Do not use empty paint containers for storing foodstuffs.
- Do not throw paint containers or contents in the waterways or environment.
- Contains no added **Lead/Mercury/Nickel/Cadmium**.

For further information, kindly contact our Technical Information Service.

**Note:** This Technical Data Sheet is subject to change without prior notice.

#### DISCLAIMER

This data sheet is based on extensive lab tests and field use. However, if used under unspecified conditions, the performance of the product may differ. We can only guarantee the quality of the product as supplied in its original closed container.